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FIG.1

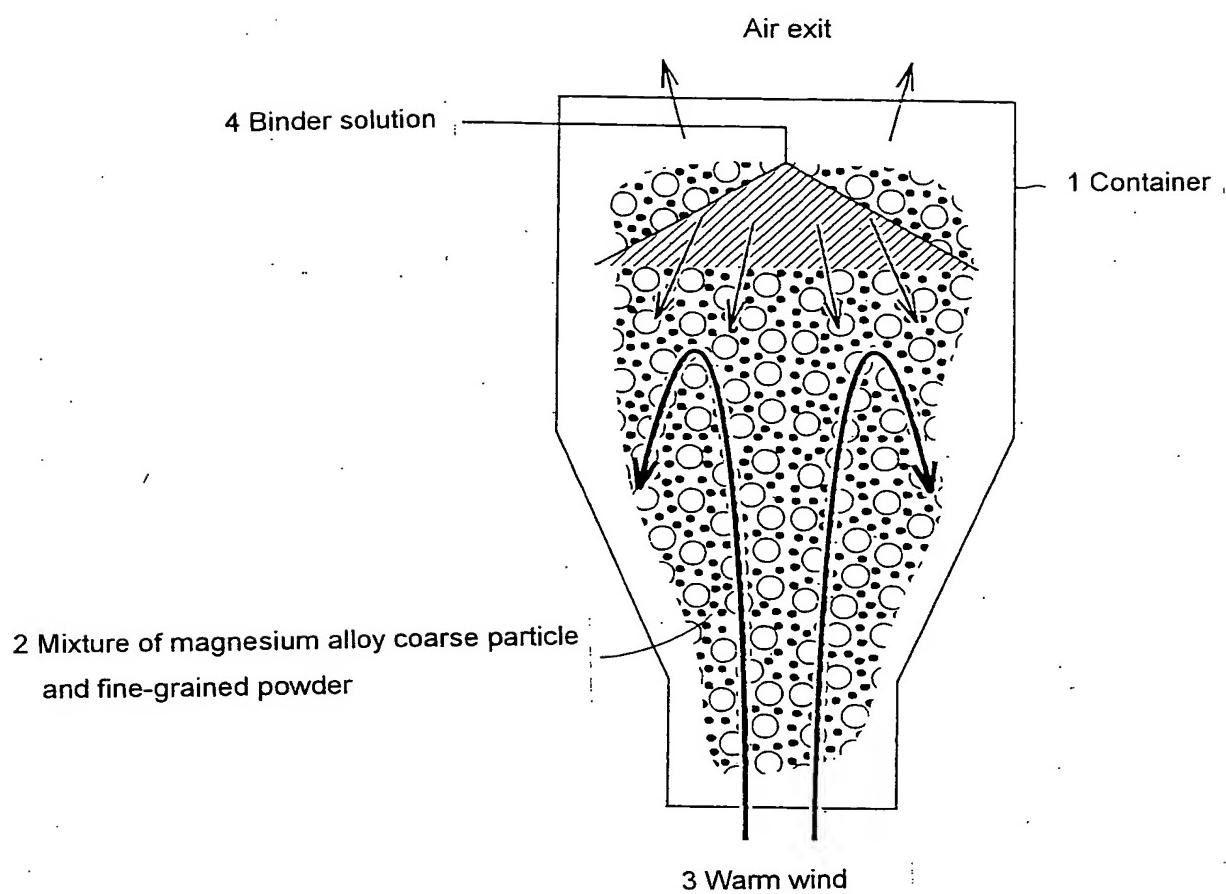


FIG.2

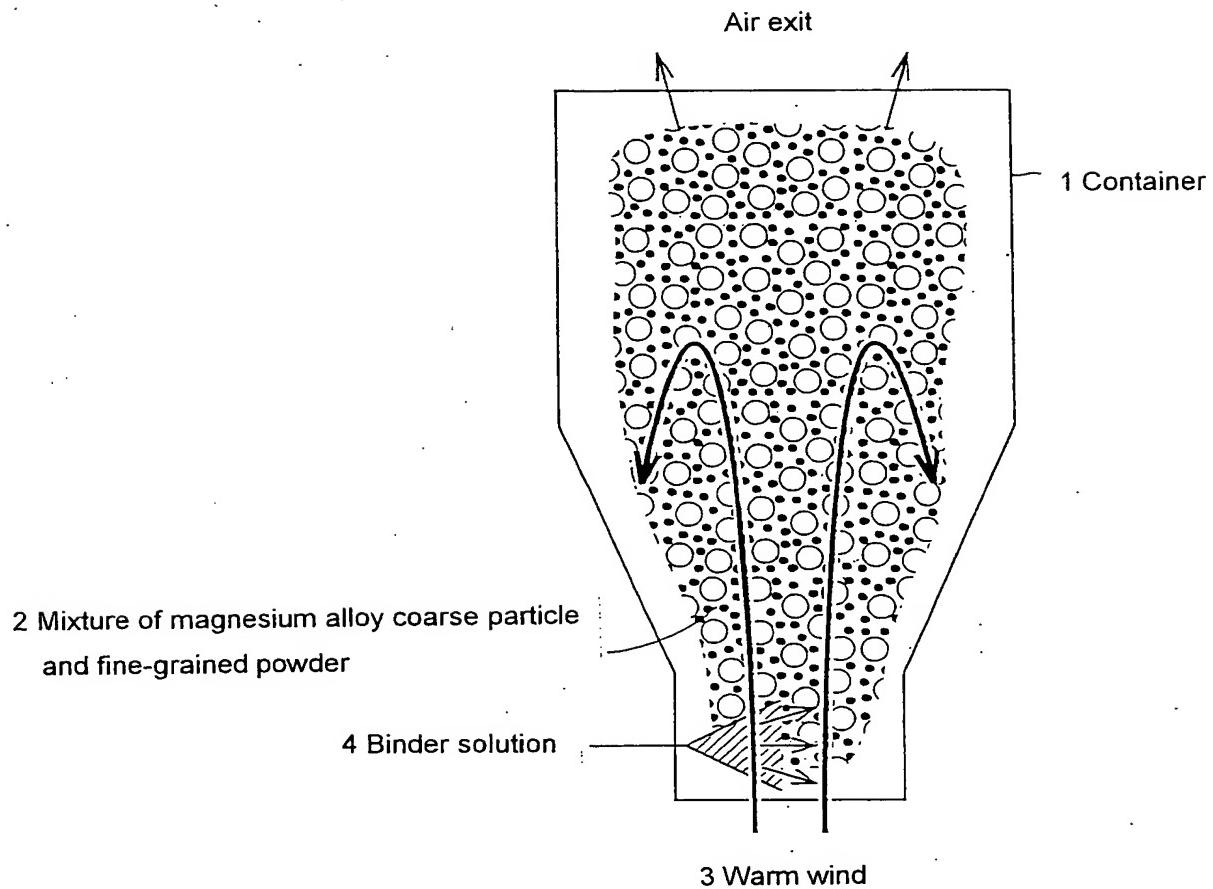
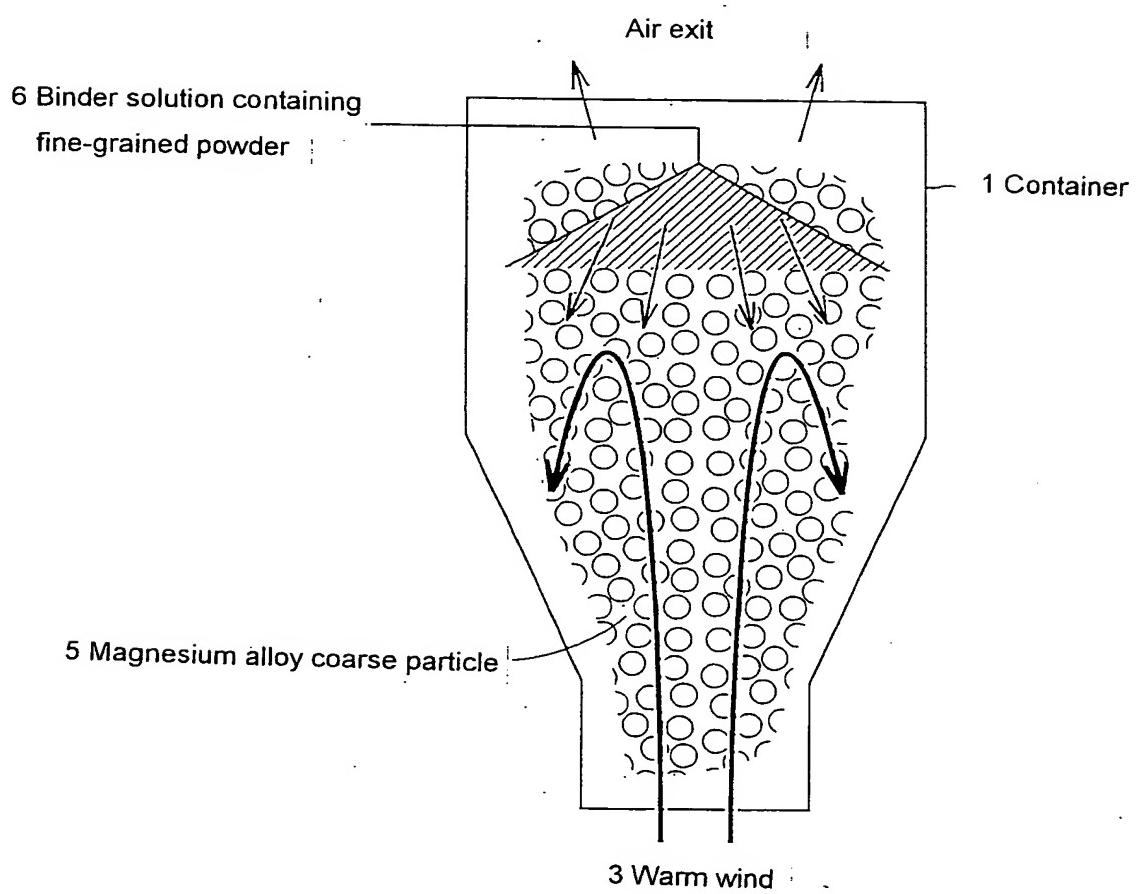
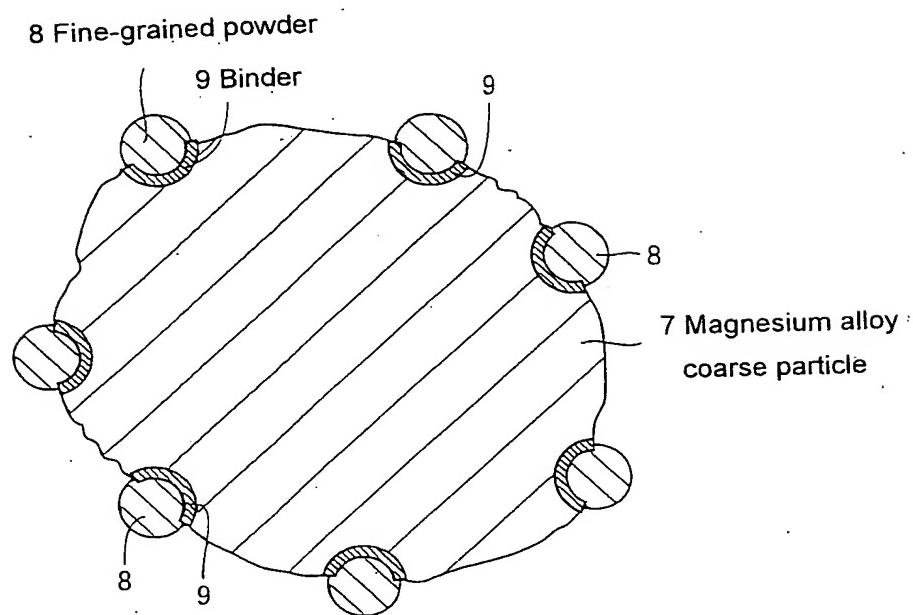


FIG.3



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FIG.4



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FIG.5

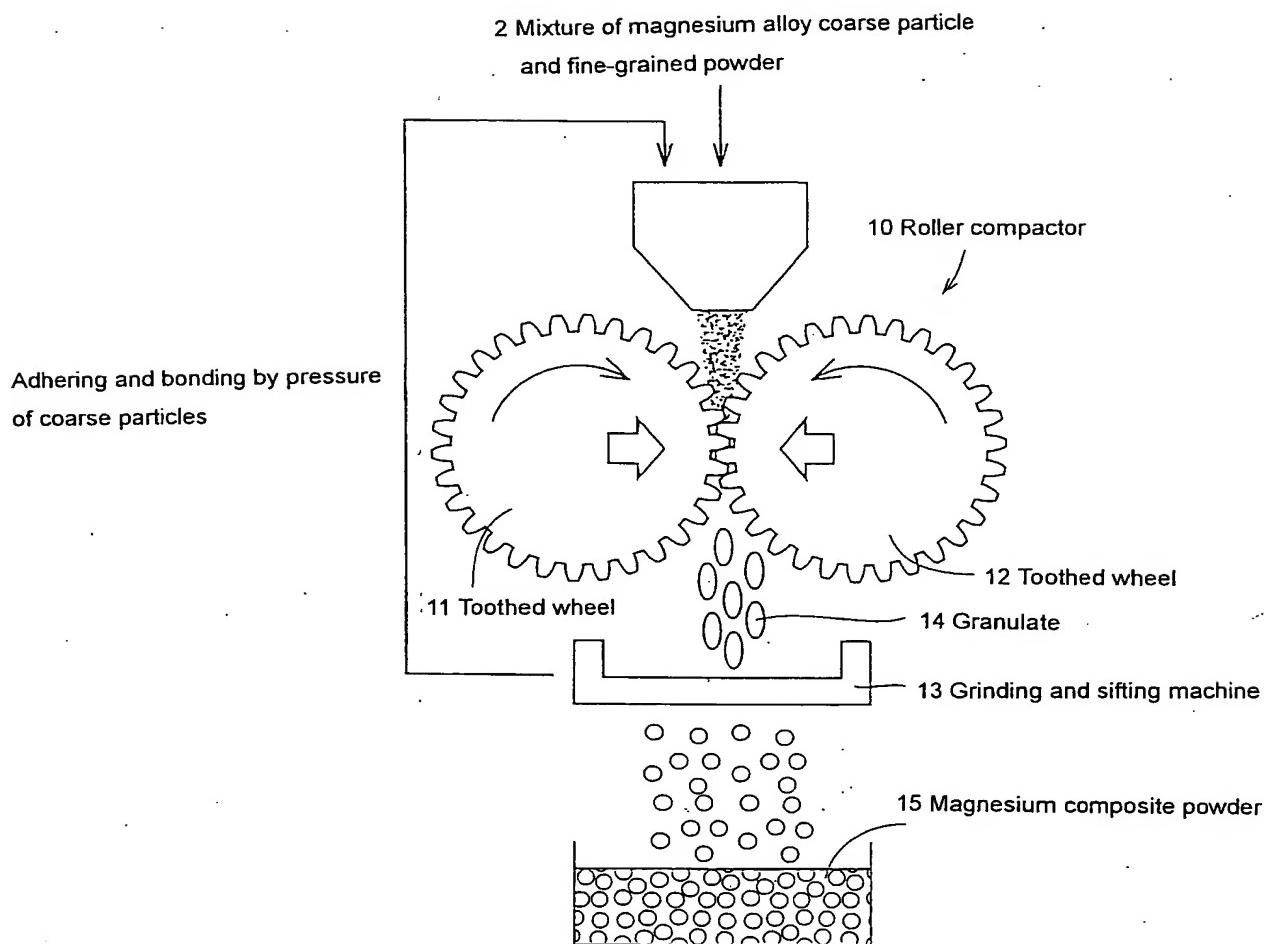


FIG.6

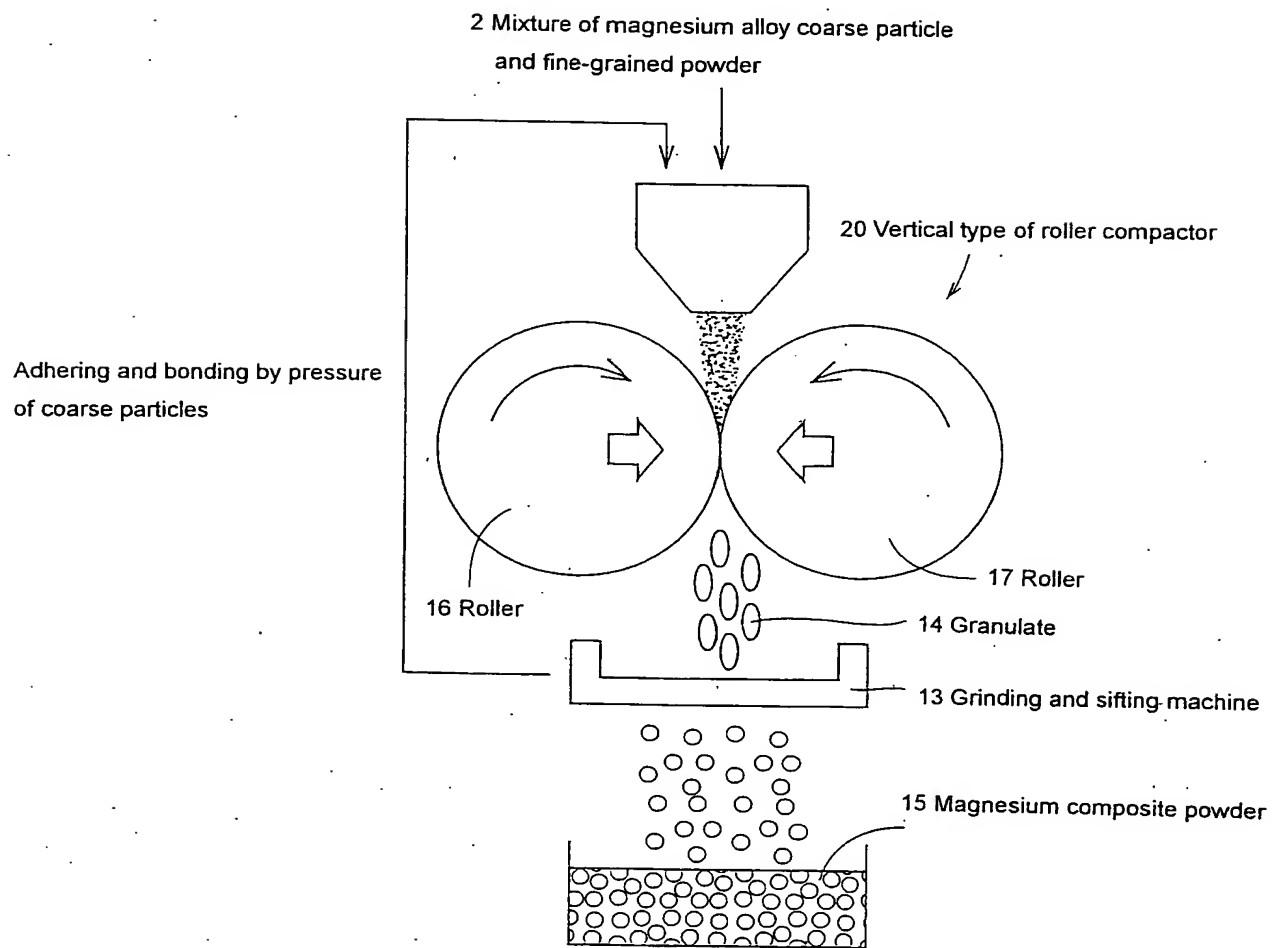


FIG.7

2 Mixture of magnesium alloy coarse particle
and fine-grained powder

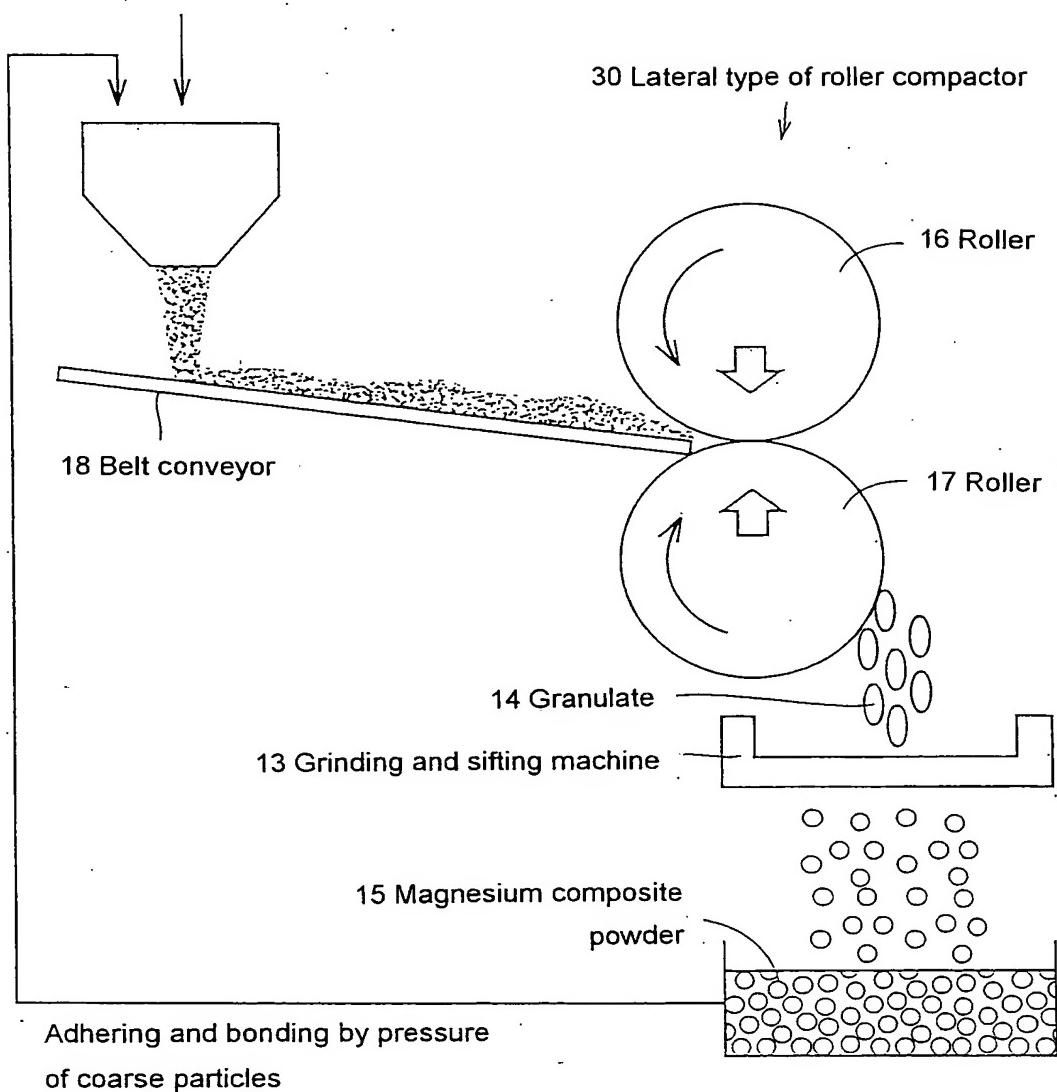
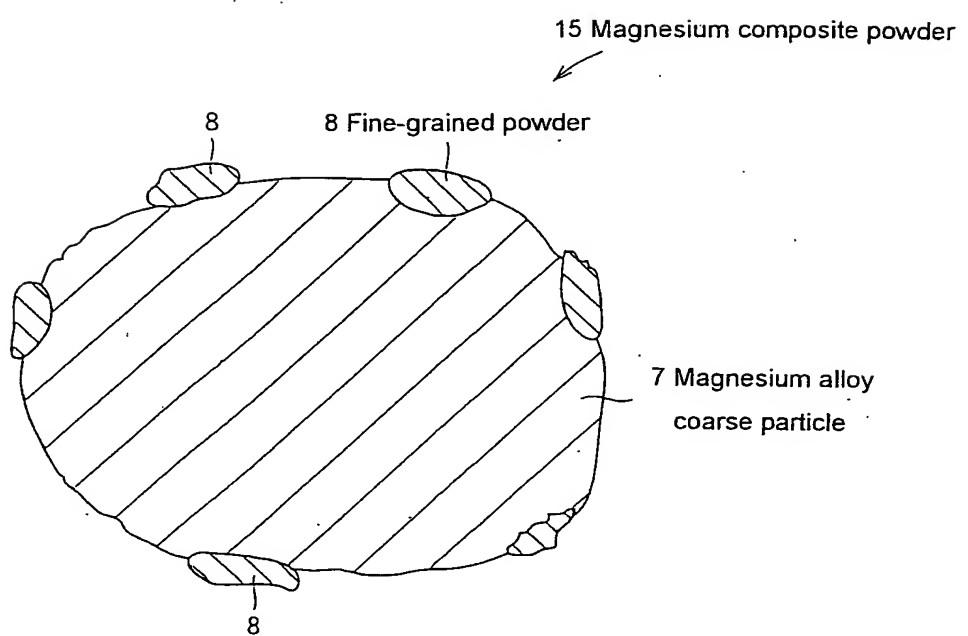


FIG.8



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FIG.9

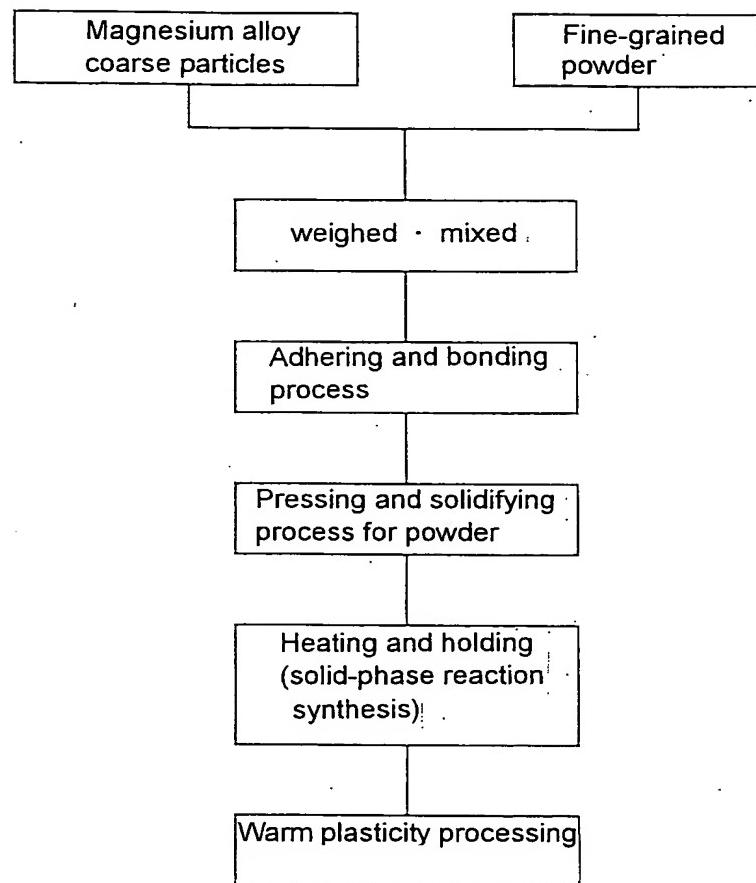
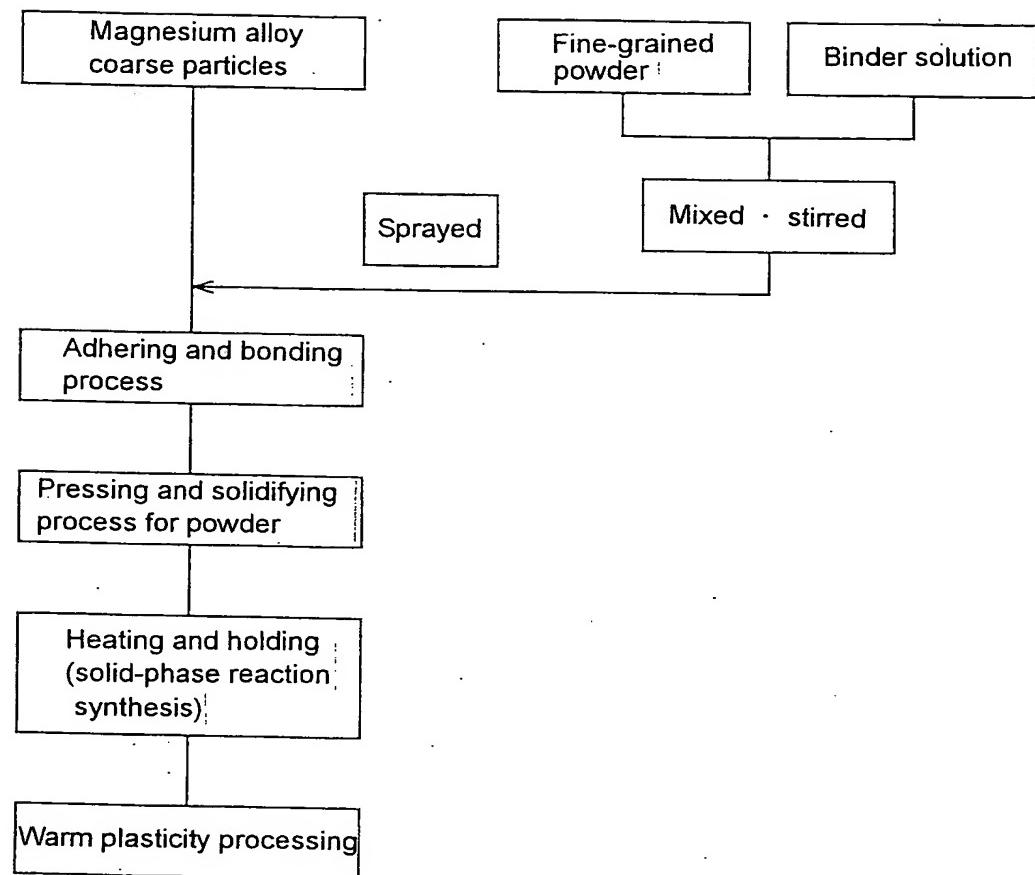


FIG.10



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FIG.11

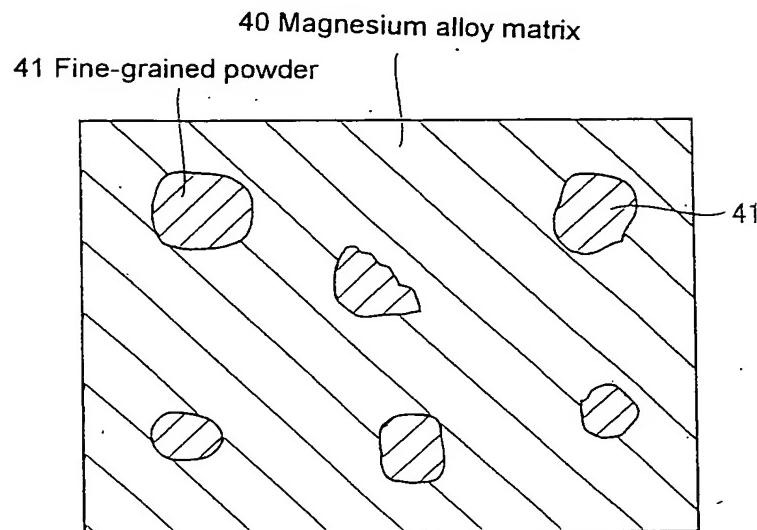
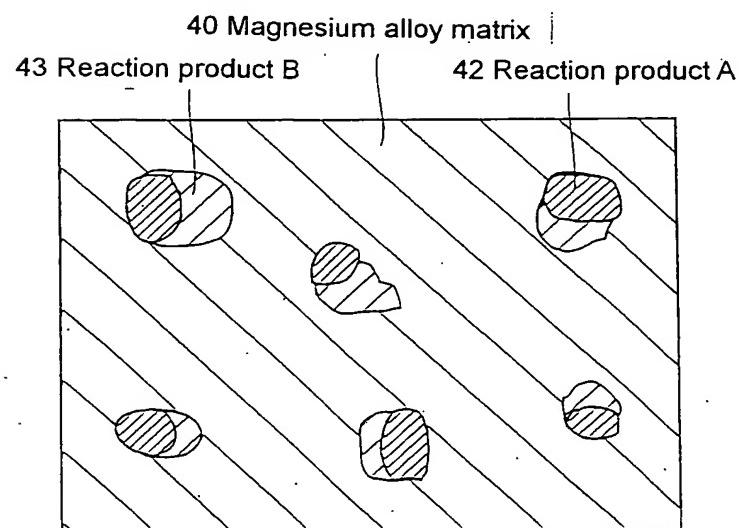
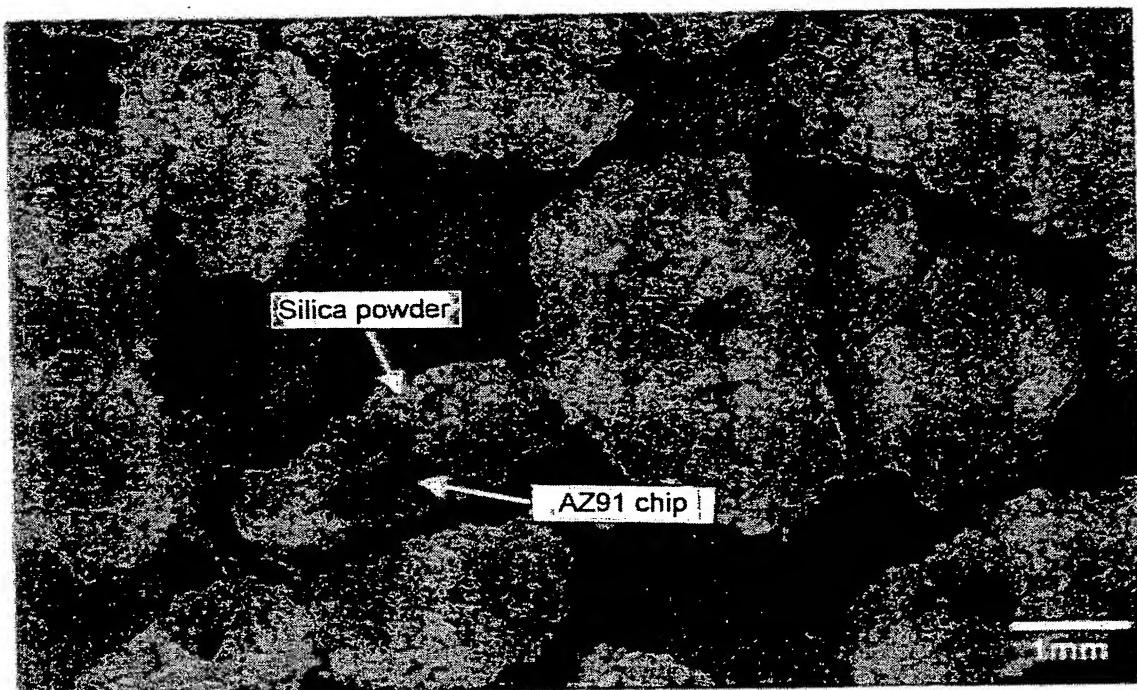


FIG.12



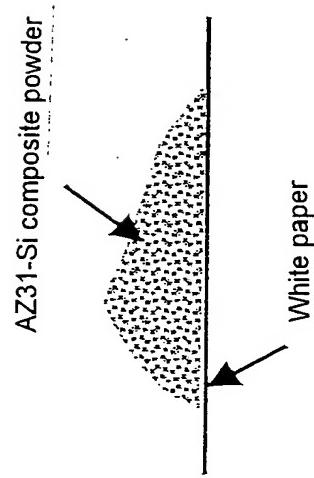
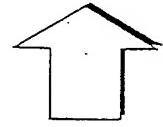
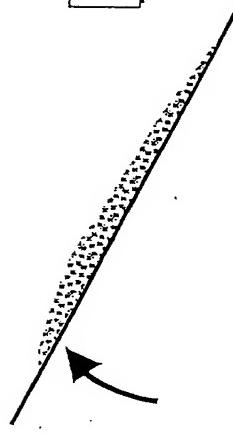
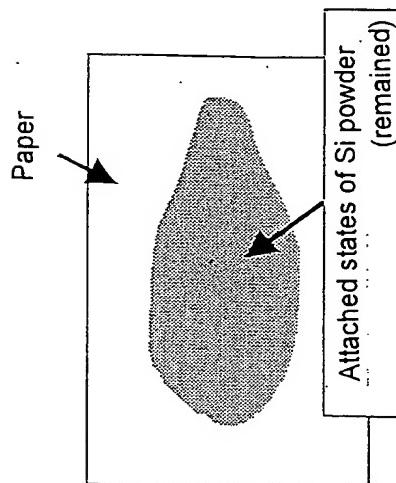
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FIG 13



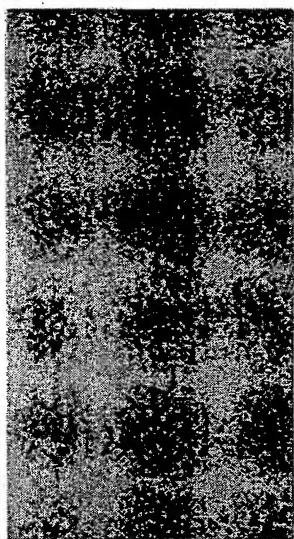
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FIG.14

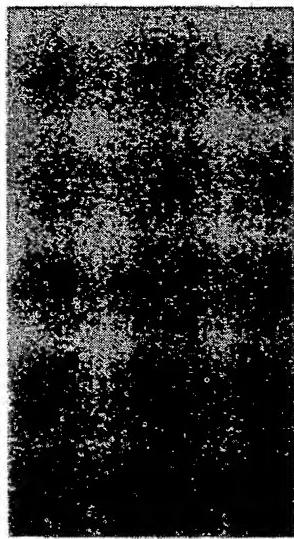


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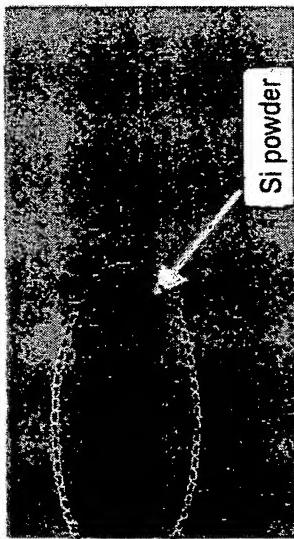
FIG 15



(b) Oleic oil : 0.4% by weight



(a) Oleic oil : 0.25% by weight



Si powder

(c) Oleic oil : 0.1% by weight

Inventive example ; (a), (b)
Comparison example ; (c)